

CERTIFICATE

Welding of railway vehicles and components according to:
EN 15085-2

This Certificate is issued to:

SVRAIL, S.L.

Camin del Fontan, 1. Polígono Industrial Porceyo.

(33392) Gijón Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A1:2023

Type of activity: P

Type of components:

New manufacture of rail vehicles (box structure and subsets).

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
131	23.1 23.1	t = 2 - 20 mm t ≥ 3 mm	BW, partly mechanized FW, partly mechanized
135	1.2 1.2 1.2 2.1 1.2 1.2 1.2 & 8.1 1.2 & 8.1 8.1	t = 10 - 40 mm t = 1 - 7 mm t = 3 - 12 mm t = 3 - 12 mm t = 3 - 30 mm t = 3 - 30 mm t = 3 - 20 mm t = 1.4 - 40 mm t = 3 - 8 mm	BW, partly mechanized FW, partly mechanized BW, automatic FW, automatic FW, automatic FW, partly mechanized FW, partly mechanized FW, partly mechanized FW, partly mechanized

Responsible welding coordinator (RWC): *Sergio Martínez Menéndez*, (External-Level A) born: 1977

Deputy welding coordinator (DWC): *Begoña Canal de Arriba*, (External-Level A) born: 1991

Comments: see reverse.

Certificate No: LRQA/15085/CL1/159/21/3A2

Valid: from 28 April 2025 to 21 February 2026

Issued on: 28 April 2025

Auditor: Fernando Álvarez

Vicente Rouco -Deputy head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/159/21/3A2

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Continuation from previous page:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
136	1.4	t = 3 - 22 mm	BW/FW, partly mechanized
138	1.2	t = 3 - 30 mm	FW, automatic
141	8.1	t = 3 - 8 mm	FW, manual

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN 15085-2:2020+A1:2023

Small manufacturer in accordance with EN15085-2 Annex C.

The welding coordinator is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General regulations

according to EN 15085-2:2020+A1:2023

Others deputies:

Jorge Vigón Fonseca, Level C. Born: 1978

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid