



CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to: **SVRAIL, S.L.**

Camin del Fontan, 1. Polígono Industrial Porceyo.

(33392) Gijón Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A1:2023 Type of activity: P

Type of components: New manufacture of rail vehicles (box structure and

subsets).

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
131	23.1	t = 2 - 20 mm	BW, partly mechanized
	23.1	t≥3 mm	FW, partly mechanized
135	1.2	t = 10 - 40 mm	BW, partly mechanized
	1.2	t = 1 - 7 mm	FW, partly mechanized
	1.2	t = 3 - 12 mm	BW, automatic
	2.1	t = 3 - 12 mm	FW, automatic
	1.2	t = 3 - 30 mm	FW, automatic
	1.2	t = 3 - 30 mm	FW, partly mechanized
	1.2 & 8.1	t = 3 - 20 mm	FW, partly mechanized
	1.2 & 8.1	t = 1.4 - 40 mm	FW, partly mechanized
	8.1	t = 3 - 8 mm	FW, partly mechanized

Responsible welding coordinator (RWC): Sergio Martínez Menéndez, (External-Level A) born: 1977
Deputy welding coordinator (DWC): Begoña Canal de Arriba, (External-Level A) born: 1991

Comments: see reverse.

Certificate No: LRQA/15085/CL1/159/21/3A2

Valid: from 28 April 2025 to 21 February 2026

Issued on: 28 April 2025 **Auditor:** Fernando Álvarez

Vicente Rouco -Deputy head of MCB

General regulations (see annex)



LRQA Inspection Iberia, S.A. is a company registered in the R. M. de Madrid, in Volume 5218 general, 4358, of Section Sec. 3.* of the Companies Book, folio 133 sheet n° 41397, inscription. 1.*

C.I.F. - A28591287 - Registered office C/José Abascal n° 56, 2°. 28003 Madrid. A subsidiary of LRQA Group Limited.

LRQA Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'LRQA'. LRQA assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant LRQA entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

AX-PT-SOL -01-03 Certificate EN15085 R6 10March25

LRQA

LRQA

LRQA

LRQ/\

LRQA

LRQ/

LRQA

LRQA

LRQ/\

LRQ/

.RQ/\

.RQ/\

LRQA

LRQ/\

LRQ/

LDO/

LRQ/



Annex certificate No: LRQA/15085/CL1/159/21/3A2

SVRAIL, S.L.

Camin del Fontan, 1. Polígono Industrial Porceyo. (33392) Gijón Spain

Continuation from previous page:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
136	1.4	t = 3 - 22 mm	BW/FW, partly mechanized
138	1.2	t = 3 - 30 mm	FW, automatic
141	8.1	t = 3 - 8 mm	FW, manual

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN 15085-2:2020+A1:2023

Small manufacturer in accordance with EN15085-2 Annex C.

The welding coordinator is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General regulations

according to EN 15085-2:2020+A1:2023

Others deputies:

Jorge Vigón Fonseca, Level C. Born: 1978

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

- 1. Applicant (original-Email)
- 2. LRQA Inspection Iberia Madrid

1/1

ENAC

CERTIFICACIÓN ISO 17065 Nº183 / C-PR395

LRQA Inspection Iberia, S.A. is a company registered in the R. M. de Madrid, in Volume 5218 general, 4358, of Section Sec. 3.* of the Companies Book, folio 133 sheet no 41397, inscription. 1.* C.I.F. - A28591287 - Registered office C/José Abascal no 56, 2°. 28003 Madrid. A subsidiary of LRQA Group Limited.

LRQA Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'LRQA'. LRQA assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant LRQA entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

LRQ/

LRQ/

PO/

LRQA

LRQA

LRQ/\

LRQ/\

LRQA

LRQA

LRQA

LRQA

LRQA

LRQA

LRQA

LRQ/

LRQA

LRQ/

LRQ/

LRQ/